# Second Generation Multi-Gas Monitor for ISS and Orion The Anomaly Gas Analyzer

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#### **Outline**

- 1st generation MGM flight experiment history
- Advantages of TDLS based air monitors
- Pictorial history of monitor development
- Anomaly Gas Analyzer for Orion and ISS
- Requirements and brief operations concept
- Difficult compounds: ammonia, acid gases, hydrazine
- AGA calibration/testing at JSC
- Flight hardware and certification schedule
- Future Directions

# Multi-Gas Monitor (MGM) Tech Demo



| Ammonia        | 5 – 20,000 ppm   | Mass        | 2.5 kg |
|----------------|------------------|-------------|--------|
| Carbon Dioxide | 250 – 30,000 ppm | Power       | 2.6 W  |
| Oxygen         | 4 – 36%          | Volume      | 3.4 L  |
| Water Vapor    | 500 – 50,000 ppm | Data storag | e 2 GB |

#### MGM operating on battery power on ISS



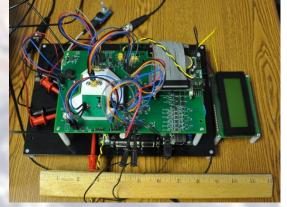
#### MGM Tech Demo Timeline

| Date                       | Event  |
|----------------------------|--|
| Jul 22-30, 2013            | MGM calibrated at NASA-JSC                             |
| Nov 7, 2013                | MGM launched on 37 Soyuz                               |
| Feb 3, 2014                | Activation and check out on ISS                        |
| Feb 11, 2014               | SPHERES CO <sub>2</sub> thruster unplanned "challenge" |
| Jul 25, 2014               | Ammonia inhalant test conducted by crewmember          |
| Dec 15, 2014               | Manual reset of MGM by crewmember                      |
| Jan 14, 2015               | Thermal control ammonia false alarm                    |
| Jan 16-17, 2015            | SPHERES CO <sub>2</sub> thruster unplanned "challenge" |
| Aug 25-26, 2015            | Deployed on battery power to Node 3                    |
| Aug 28-Sep 28, 2015        | Deployed on 28V EXPRESS rack power to US Lab           |
| Sep 28, 2015 onward        | MGM reinstalled in JEM Nanoracks Frame (Nose out)      |
| Oct 1, 2015 to Jan 1, 2016 | Sporadic data takes; MGM display failed late November  |
| Mar 10, 2016               | Crew power cycled MGM & photographed display           |
| Jan 19, 2017               | Rack/MGM powered off GMT 19 at 14:15                   |
| Mar 19, 2017               | MGM returns to Earth on SpaceX 10 Dragon capsule       |
| April 2017                 | Post flight inspection and data analysis at JSC        |
| July 2017                  | MGM Display replaced at Vista Photonics                |
| Oct 2017                   | Post flight Calibration check at NASA-JSC              |

### Tunable Diode Laser Spectroscopy

- High tech optical system but can be implemented in small rugged package
- New low power diode lasers in mid infrared provide versatility in a battery powered hand-held package
- Specificity: Each gas has own laser at exactly optimal wavelength
- Unprecedented dynamic range
- Various optical geometries to address the concentration ranges of interest
- Calibration appears to be stable for YEARS! No need for cal gas!

#### Pictorial History of MGM/AGA Development



2011 OLGA sensor v1.0



2011 OLGA v2.0 Lab Unit



2012 OLGA v3.0 Ground Demo



2013 MGM ISS Tech Demo v4.0



2016 Laser Ammonia Monitor



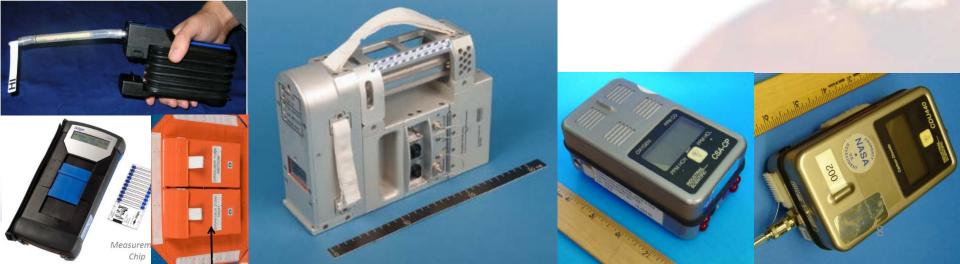
2015 Blue MGM for sea trials v5.0



2017 AGA prototype

## Objectives of the AGA Project

- Replace obsolete hand-held hardware on ISS
- Eliminate Draeger tubes for ammonia leak response
- Improve specificity, dynamic range, calibration life
- Combine multiple ISS units into a single hand-held device
- Long-life units will reduce ground support costs
- Meet both ISS and Orion requirements



# **AGA Requirements**

| Parameter         | Measurement Range                      | Display<br>Update<br>Frequency<br>Nom/Emer | 90%<br>Resp<br>(min) | Accuracy  | Display Resolution  |
|-------------------|--|--|----------------------|---|---|
| Total<br>Pressure | 7 - 16 psia                            | 2 sec                                      |                      | ± 0.1 psia  | 0.05 psia   |
| CO                | 5 - 1000 ppm                           | 2 sec                                      | 1                    | ± 10% ≥ 55 ppm<br>± 5 ppm < 55 ppm                      | 1 ppm ≤ 250 ppm<br>10 ppm > 250 ppm                           |
| HCN               | 2 - 50 ppm                             | 2 sec                                      | 2                    | ± 25% ≥ 5 ppm<br>± 1 ppm < 5 ppm                        | 1 ppm   |
| HF                | 2 - 50 ppm                             | 2 sec                                      | 2                    | ± 25% ≥ 5 ppm<br>± 1 ppm < 5 ppm                        | 1 ppm   |
| HCI               | 2 - 50 ppm                             | 2 sec                                      | 2                    | ± 25% ≥ 5 ppm<br>± 1 ppm < 5 ppm                        | 1 ppm   |
| CO2               | 0.3 - 21 mmHg<br>(395 - 27600ppm@ 760) | 2 sec                                      | 1                    | ± 10% ≥ 0.8 mmHg<br>± 0.2 mmHg < 0.8 mmHg               | 0.1 mmHg  |
| 02                | 14 - 50%                               | 2 sec                                      | 1                    | ± 1% (absolute) ≤ 25%<br>± 2% (absolute) > 25%          | 0.1%  |
| NH3               | 10 - 30,000 ppm                        | 2 sec                                      | 2                    | ± 25% > 150 ppm<br>± 10% 20 - 150 ppm<br>± 20% < 20 ppm | 1 ppm ≤ 150 ppm<br>10ppm > 150-1000 ppm<br>100 ppm > 1000 ppm |
| N2H4              | 1 - 10 ppm                             | 2 sec                                      | 2                    | ± 2 ppm   | 1 ppm   |

## Difficult Compounds

- Ammonia --- sticky, very wide dynamic range required
- HCI, HF --- acid gases, "etchant"
- Hydrazine --- hypergolic thruster chemical, reactive
- Water vapor---tends to complicate above measurements
- All gases available in compressed gas cylinder standards except hydrazine (and water)

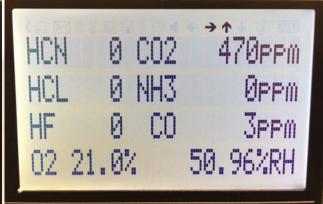
### **AGA Prototype**

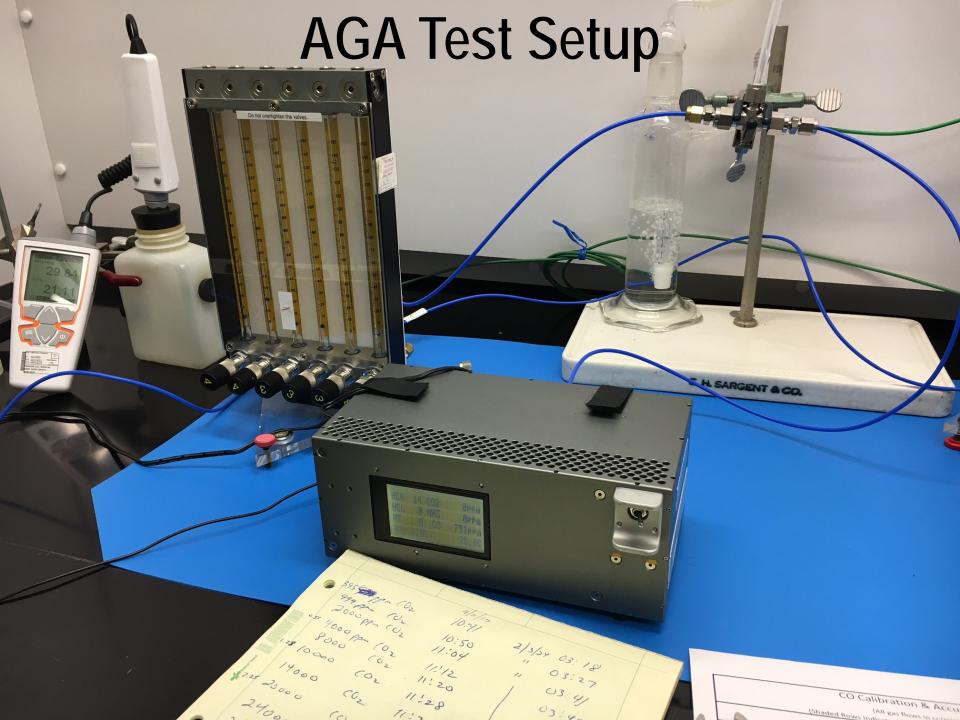
- Accepts up to 4 Canon camcorder batteries
- Mass: 2.3 kg
- Dimensions: 21.6 cm x
   11.4 cm x 9.2 cm (2.3L)
- One toggle operation
- Gas interface for rapid calibration



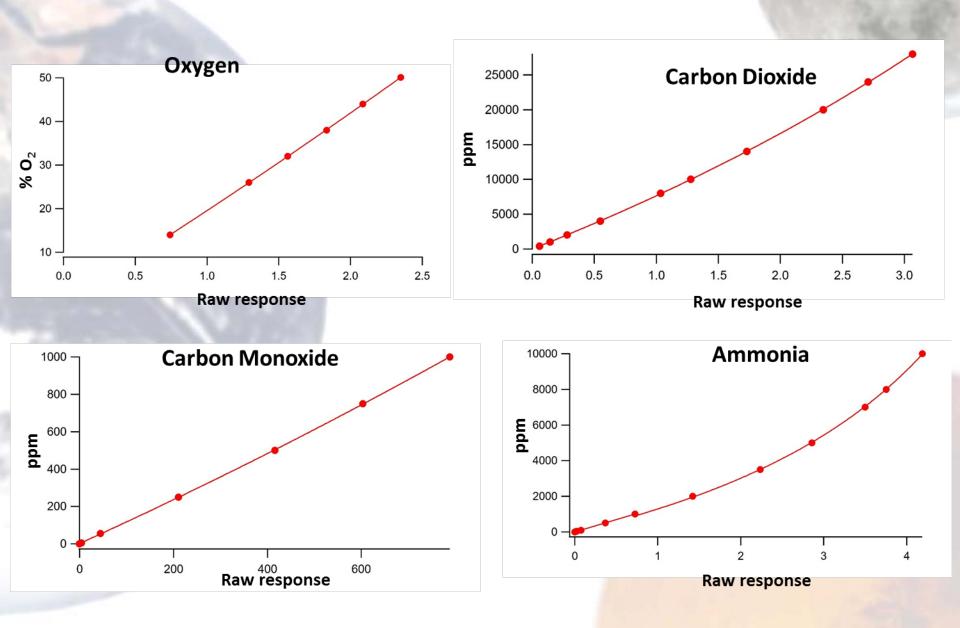
| HCN   | 0    | C02 | → <b>1</b> 483PPm |
|-------|------|-----|-------------------|
| HCL   | 0    | NH3 | 0PPm              |
| HF    | 0    | CO  | 2ppm              |
| 02 21 | . 17 | 4   | 21.90             |



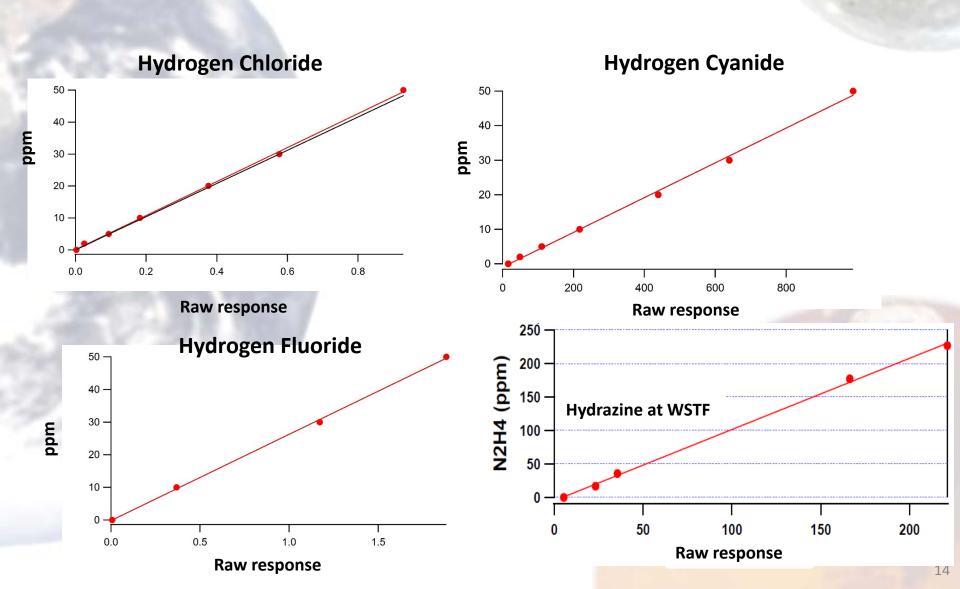




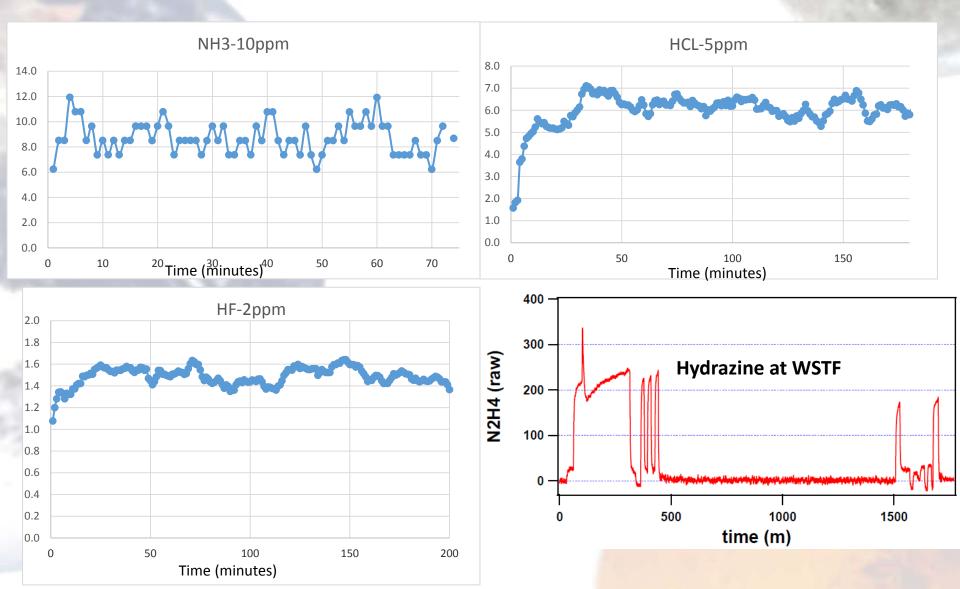
#### **AGA Calibration Results**



#### Calibration Results cont'd



### The "Sticky" Gases



#### **AGA** Calibration Verification

|                          | AMMONIA           |             |        |        |  |  |
|--------------------------|-------------------|-------------|--------|--------|--|--|
| Std Conc (ppm)           | 10                | 30          | 1011   | 10000  |  |  |
| AGA Conc (ppm)           | 9                 | 28          | 1014   | 10011  |  |  |
| Requirement (ppm)        | ±2                | ±3          | ±252   | ±2500  |  |  |
|                          | OXYGEN            |             |        |        |  |  |
| Std Conc (%)             | 14.0              | 32.0        | 50.1   |        |  |  |
| AGA Conc (%)             | 14.1              | 32.6        | 50.2   |        |  |  |
| Requirement (% absolute) | ±1                | ±2          | ±2     |        |  |  |
|                          |                   | CARBON DI   | OXIDE  |        |  |  |
| Std Conc (ppm)           | 395               | 8,000       | 14,000 | 28,000 |  |  |
| Std Conc (mmHg)          | 0.3               | 6.1         | 10.6   | 21.3   |  |  |
| AGA Conc (mmHg)          | 0.33              | 6.1         | 10.4   | 20.7   |  |  |
| Requirement mmHg)        | ±0.2              | ±0.6        | ±1.6   | ±2.8   |  |  |
|                          | CARBON MONOXIDE   |             |        |        |  |  |
| Std Conc (ppm)           | 5                 | 55          | 500    | 1000   |  |  |
| AGA Conc (ppm)           | 8                 | 55          | 500    | 999    |  |  |
| Requirement (ppm)        | ±5                | ±5          | ±50    | ±100   |  |  |
|                          |                   | HYDROGEN C  | YANIDE |        |  |  |
| Std Conc (ppm)           | 2                 | 5           | 20     | 50     |  |  |
| AGA Conc (ppm)           | 1                 | 4           | 21     | 49     |  |  |
| Requirement (ppm)        | ±1                | ±1.25       | ±5     | ±12.5  |  |  |
|                          |                   | HYDROGEN FL | UORIDE |        |  |  |
| Std Conc (ppm)           | 2                 | 5           | 20     | 50     |  |  |
| AGA Conc (ppm)           | 2                 | 4           | 22     | 55     |  |  |
| Requirement (ppm)        | ± 1               | ± 1.25      | ±5     | ±12.5  |  |  |
|                          | HYDROGEN CHLORIDE |             |        |        |  |  |
| Std Conc (ppm)           | 2                 | 5           | 20     | 50     |  |  |
| AGA Conc (ppm)           | 1                 | 6           | 22     | 55     |  |  |
| Requirement (ppm)        | ± 1               | ± 1.25      | ±5     | ±12.5  |  |  |
| Meets Requirement        |                   |             |        |        |  |  |

# Flight Hardware Build/Cert Schedule

|                                    | FY                 | 2017                              | F                      | Y 2018   | FY 2019  |                          | FY            | 2020  |
|------------------------------------|--------------------|-----------------------------------|------------------------|--|--|--------------------------|---------------|---|
| 360                                | Qtr. 1 Qtr. 2      | Qtr. 3 Qtr. 4                     | Qtr. 1 Qtr. 2          | Qtr. 3 Qtr. 4                                  | Qtr. 1 Qtr. 2 Qt                                       | tr. 3 Qtr. 4             | Qtr. 1 Qtr. 2 | Qtr. 3 Qtr. 4                                       |
| AGA Phase 0 -<br>Feasibility Study | CPM #2<br>Delivery | Phase 0  AGA SRP  Design  AGA SRR | Phase I Ki<br>Check Po |  | e  |                          |               |   |
| AGA Phase 1 -<br>EDU               |                    |                                   | DU PDR E               | Phase 2  SRP  DU 1-3  GEMCB: livery / Check Pt | GEMCB: Phase I Status Phase II Kick Off Check Point #3 | Phase 3                  |               |   |
| AGA Phase 2 -<br>Flight Cert       |                    |                                   |                        | Test  EM-2 Delta CDR                           | SIR Qual Flight Delivery Contract Co                   | SRP Flight Qual Delivery | Flight U      | of QTY: 13 AGA<br>hits (3 Orion + 10 ISS<br>Leader) |

| Hardware<br>Delivery Dates | Development<br>Hardware        | Qualification<br>Hardware   | Training Units                            | Flight Units  |
|----------------------------|--------------------------------|-----------------------------|---|---|
| AGA                        | 1 Prototype<br>3 EDUs (Mar 18) | 1 Qual Unit<br>(Jan/Feb 19) | 1 Qual Unit<br>3 EDUs used as<br>Trainers | Orion 3 Flight<br>(FY20)<br>ISS 10 Flight Units<br>(FY20) |

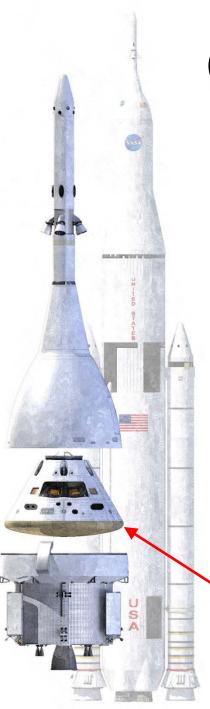
# Acknowledgments

- Steve Beck and Samantha Garza of KBRwyle conducted many of the laboratory tests
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- AGA is funded jointly by Orion and ISS Programs









#### **Conclusion & Future Directions**

- AGA flight hardware build and cert is a 2 year effort
- Plan to demonstrate an AGA at the next SAMAP
- First flight of AGA on Orion ~
- First flight of AGA on ISS ~
- Because of high reliability and long calibration interval, we recommend TDLS based monitors be considered for submarines
- Sea trials of AGA would be a logical follow-on to the MGM sea trial that is currently underway

Orion capsule